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that all conduit runs are error-free and export-ready for prefabrication or on-site bending with most Greenlee benders, saving time and reducing cost for the electrical contractor. BendWorks is covered by one or more of the following U.S.

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Patent Nos.

8886348, 9298180,  
and 9886024.

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Company Bending —  
Handle Down

(cont'd) 1. Mark the  
conduit. 2. Insert the  
conduit into the  
bender so that the  
arrow is aligned with  
the bending mark. 3.

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Position the bender as shown, with your body as close to the bender as possible.

4. With the handle angled to prevent slipping, apply constant pressure

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above are features



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for performance and  
durability exceeding  
the expectations of  
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professional. It is  
recommended to  
familiarize yourself  
with bending  
concepts,  
techniques and  
learn the bender's

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provide you a  
positive experience  
while

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Mark the conduit. 2.  
Insert the conduit  
into the bender so  
that the arrow is  
aligned with the  
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Position the bender  
as shown, with your  
body as close to the

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Illustrated Bending

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Glossary Offset  
Height Greenlee  
Textron / Subsidiary  
of Textron Inc. ®  
Deluxe Electric  
Bender back-to-back  
bend — any U-  
shaped bend formed  
by two parallel 90  
bends with a  
straight section of  
conduit or pipe  
between the bends.  
center-to-center

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distance — the distance between the successive bends that make up an offset or a three-bend saddle.

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Bending conduit is really an art form that takes practice

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to learn how to do. The IDEAL family of benders are the industry leading benders and help make the job of bending conduit a lot easier.

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Bending Conduit 1.  
Use the hydraulic pump to advance the ram until the shoe contacts the conduit. Apply slight pressure to the ram. Loosen the ram travel scale nut; set the ram travel scale, which is read at the edge of the

884 and 885

*Page 23/36*

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Hydraulic Benders -  
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video on how to use  
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Bending Rigid  
Conduit with a  
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Stub 90

Greenlee 38405

Specifications:

Bending

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Glossary 1.back-to-back bend — any U-shaped bend formed by two parallel 90° bends with a straight section of conduit or pipe between the bends.

1/2 through 1 Rigid  
and IMC Conduit -  
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conduit, you know  
you'll bend it right –  
the first time – with  
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Steps to Remember

Step 1. Measure  
your job. Step 2.

Mark you conduit

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using the recommended tables. Step 3. Use your bender's engineered marks. Note: Reference to the above Steps 1, 2, and 3 will be made throughout this booklet.

1. Arrow
2. Rim
- Notch
3. Star-Point
4. Degree Scale
5. A



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the first time – with

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